

MARS 6

Microwave Acid Digestion

Method Note Compendium

Updated January 31, 2018

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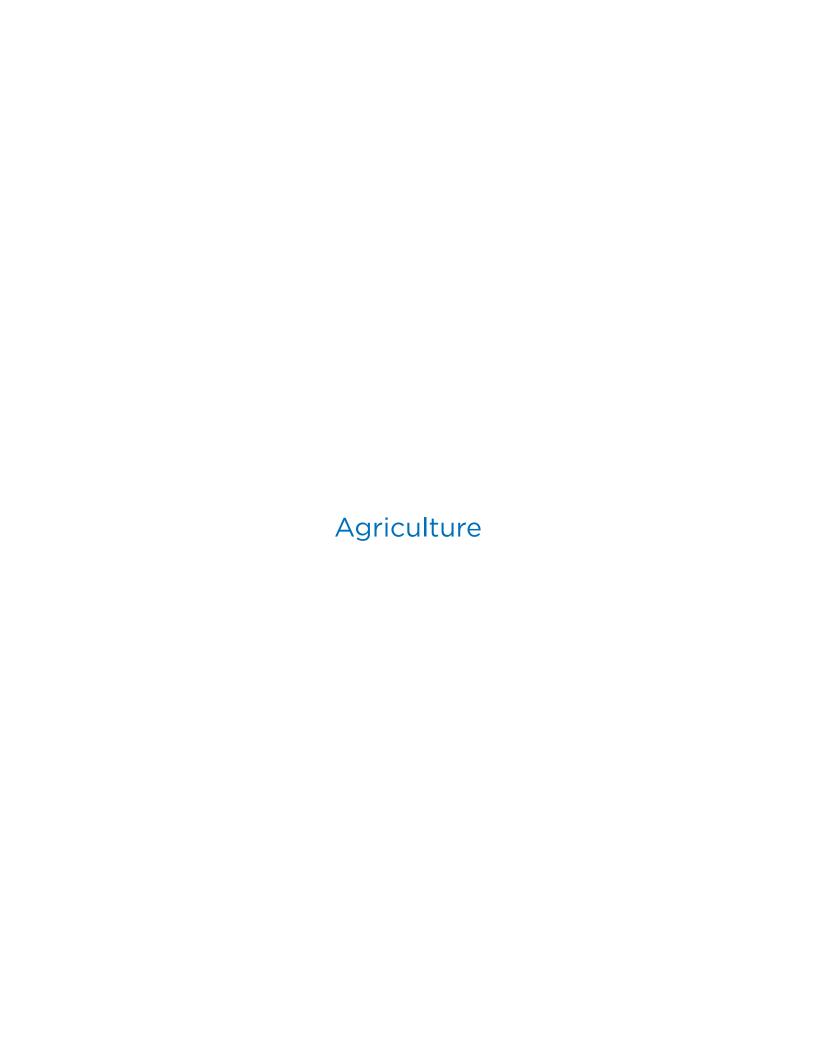
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Boric Acid HF Neutralization

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Allow vessel to cool. Add 30 ml H₃BO₃ (4%) into the vessel that contains the sample and acid.

Notes

This procedure can be used if it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed by reaction of certain analytes with hydrofluoric acid.

Alternatively, 1-4g of solid H₃BO₃ + 25mL deionized H₂O can be used in place of the 4% w/v solution.

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

Reagents

H3BO3 (4%)

Max Sample WeightSample TypeControl TypeMethod TypeVaries by SampleOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	170	15:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

See sample specific method notes.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Coffee Beans

Procedure

Weigh 0.5 g of ground sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
200	20:00	15:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) *Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Cotton**

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Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program							
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
200	15:00	15:00	800	900-1050	Off		
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Feed Grain

Procedure

Weigh 0.5 g (0.25 g w/Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO3, and 2 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress Xpress Plus EasyPrep EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	15:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Fertilizer AOAC Method 2006.03

Procedure

Weigh 1 g (0.5 g for organic matrices) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

This method may not provide a total digest of all fertilizer samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

1 g Organic Ramp to Temperature One Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	15:00	20:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Plant Tissue**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Some plant tissues contain silicates which would require HF for total dissolution.

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	15:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Soybean**

Procedure

Weigh 0.5 g of ground sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep
EasyPrep Plus
Xpress
Xpress Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Spinach Leaves**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Some plant tissues contain silicates which would require HF for total dissolution.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus Xpress

HNO3

Xpress Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Straw

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3, and 1 ml of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HE Neutralization"

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO₃
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Tobacco

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

Recommended Equipment

MARS 6 MARS 6 iWave Recommended Vessels

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

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Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Wheat**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Yeast

Procedure

Weigh 1.0 g of dry weight (0.5 g w/Xpress vessels) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave Recommended Vessels

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
1.0 g	Organic	Ramp to Temperature	One Touch	

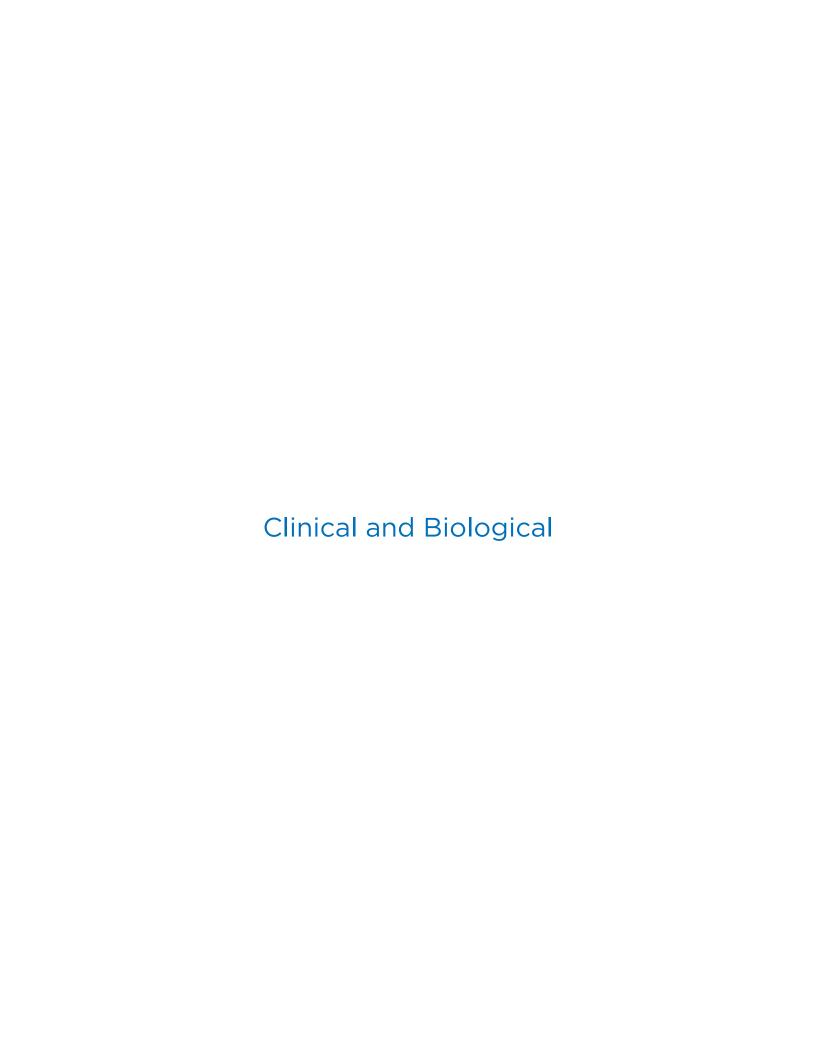
Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of **Animal Tissue (Dry)**

Procedure

Weigh 0.5 g (0.25 g w/Xpress Vessels) into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Animal Tissue (Wet)**

Procedure

Weigh 1 g wet weight (0.5 g w Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type1.0 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Blood (Human)**

Procedure

Weigh 2 ml of the sample into the digestion vessel. Add 5 ml of HNO3 and 2 ml of H₂O₂. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Take caution when mixing the acids and the sample. The sample may foam slightly.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO3 H2O2

Max Sample Weight Sample Type Control Type Method Type

2 ml Organic Ramp to Temperature One Touch

am					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Bovine Liver (Wet)**

Procedure

Weigh 1.0 g wet weight (0.5 g w/Xpress Vessels) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type
1.0 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Hair**

P	ro	C	Δ	d	п	re

Weigh 0.25 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

 HNO_3

Max Sample Weight	Sample Type	Control Type	Method Type	
0.25 g	Organic	Ramp to Temperature	One Touch	

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	180	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Lobster Hepatopancreas (Tort2-CRM)

Procedure

Weigh 1.0 g dry weight (0.5 g w/Xpress Vessels) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

1.0 g Organic Ramp to Temperature One Touch

Heating Program									
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
200	15:00	15:00	800	900-1050	Off				
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)				

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Urine (Human)**

Procedure

Transfer 4 ml of the sample into the digestion vessel. Add 4 ml of HNO3, and 2 ml of H₂O₂. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Take caution when mixing the acids and the sample. The sample may foam slightly.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
XpressPlus
EasyPrep

HNO3
H2O2

EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type4 mLOrganicRamp to TemperatureOne Touch

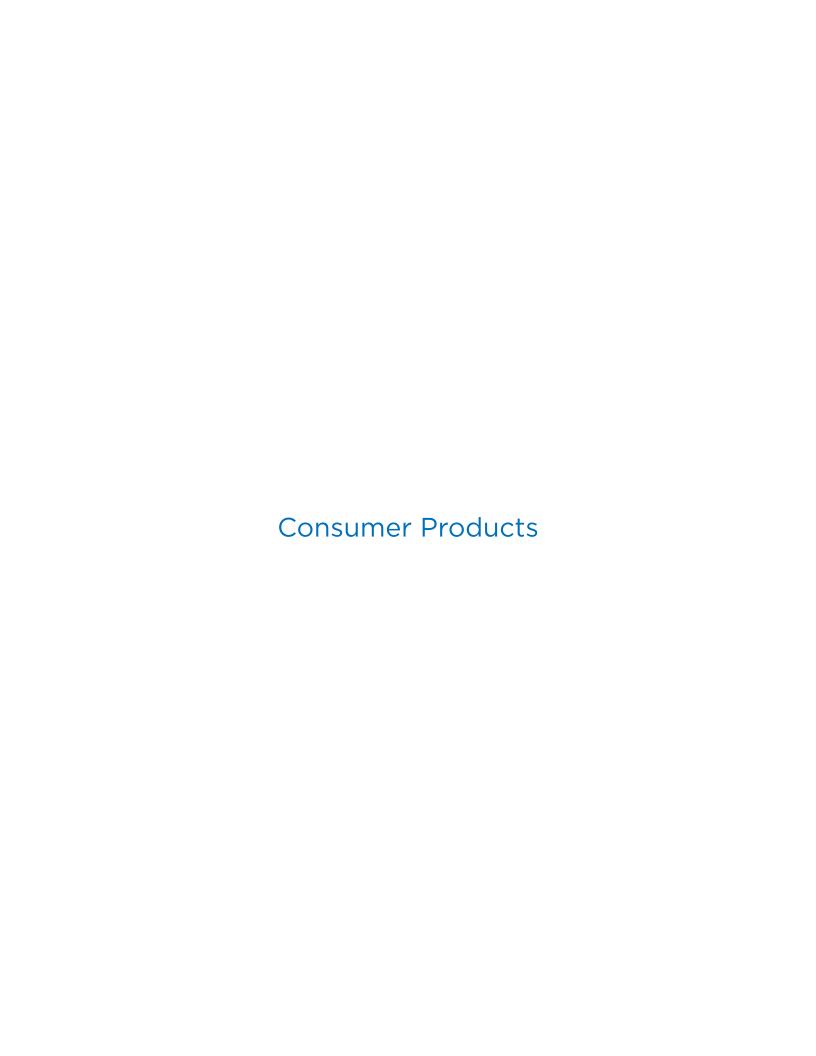
am					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Boric Acid HF Neutralization

P	ro	C	2	łп	ıre

Allow vessel to cool. Add 30 ml H₃BO₃ (4%) into the vessel that contains the sample and acid.

Notes

This procedure can be used if it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed by reaction of certain analytes with hydrofluoric acid.

Alternatively, 1-4g of solid H₃BO₃ + 25mL deionized H₂O can be used in place of the 4% w/v solution.

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

Reagents

H₃BO₃ (4%)

Max Sample WeightSample TypeControl TypeMethod TypeVaries by SampleOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	170	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

See sample specific method notes.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Cosmetics (Liquid Foundation)

Procedure

Weigh 1 g of the sample into the digestion vessel. Add 8 ml of HNO3 and 2 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

EasyPrep EasyPrep Plus

HNO3
HF

Max Sample WeightSample TypeControl TypeMethod Type1 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Cotton**

D	ro	۵	d١	ır	_

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

нио3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Eye Shadow

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 7 mL of HNO3 and 3 mL of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HF
MARS 6 iWave	EasyPrep Plus	HNO ₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.25 g	Organic	Ramp to Temperature	One Touch

Heating Progra	Heating Program						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring	
1	210	15:00	15:00	800	900-1050	Off	

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Shampoo (Dandruff)**

Procedure

Add 1 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type1 mLOrganicRamp to TemperatureOne Touch

 Heating Program

 Stage
 Temp (°C)
 *Ramp (mm:ss)
 Hold (mm:ss)
 Pressure (psi)
 *Power (W)
 Stirring

 1
 200
 15:00
 800
 900-1050
 Off

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of **Suppository (Capsule)**

Procedure

Weigh 1 Capsule (approx. 1.0 g) into the digestion vessel. Add 12 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Ensure that the capsule is completely covered with reagent before sealing the vessel.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

нио3

Max Sample Weight Sample Type Control Type Method Type

1 Capsule (approx 1 g) Organic Ramp to Temperature One Touch

Heating Progr	Heating Program						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring	
1	200	15:00	15:00	800	900-1050	Off	

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Vaseline

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g	Organic	Ramp to Temperature	One Touch	

Heating Program					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Wax (Candle)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g	Organic	Ramp to Temperature	One Touch	

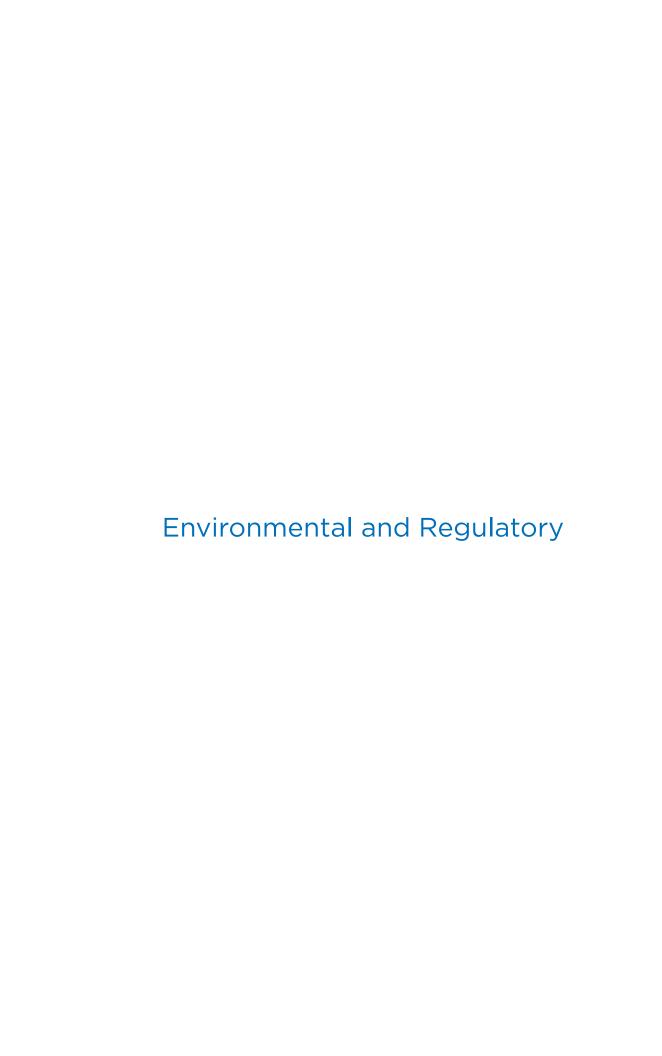
Heating Program						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Boric Acid HF Neutralization

P	ro	C	2	łп	ıre

Allow vessel to cool. Add 30 ml H₃BO₃ (4%) into the vessel that contains the sample and acid.

Notes

This procedure can be used if it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed by reaction of certain analytes with hydrofluoric acid.

Alternatively, 1-4g of solid H₃BO₃ + 25mL deionized H₂O can be used in place of the 4% w/v solution.

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

Reagents

H₃BO₃ (4%)

Max Sample WeightSample TypeControl TypeMethod TypeVaries by SampleOrganicRamp to TemperatureOne Touch

Heating Progra	Heating Program						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring	
1	170	15:00	15:00	800	900-1050	Off	

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

See sample specific method notes.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Fertilizer - AOAC Method 2006.03

Procedure

Weigh 1 g (0.5 g for organic matrices) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

This method may not provide a total digest of all fertilizer samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

Reagents

HNO3
HCI

Xpress Plus EasyPrep EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type1 gOrganicRamp to TemperatureOne Touch

Heating Progra	Heating Program					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	20:00	800		Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Limestone

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 7.5 ml of HNO3 and 2.5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

Allow any initial reaction to subside before sealing the vessel.

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO3
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **NPDES (Wastewater)**

Procedure

Transfer 50 ml of the sample into the digestion vessel. Add 3 ml of HNO3, and 2 ml HCl. Gently swirl the mixture before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress (75 ml)
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO₃
HCI

Max Sample WeightSample TypeControl TypeMethod Type50 mlWaterRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	165	30:00	0:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Pine Needles

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 8 mL of HNO₃ and 2 mL of H₂O₂ (30%). Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃ H₂O₂ (30%)

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

am					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

RoHS (For Pb, Hg, and Cd Analysis)

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 10 ml of HNO3, and 0.02 ml of H₂SO₄. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃ H₂SO₄.

Max Sample Weight Sample Type Control Type Method Type

0.2 g Organic Ramp to Temperature One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	10:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Sediment (BCCS-1 CRM) (Leach)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This method may not provide a total digest of all samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	180	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Sediment (Buffalo River) (Leach)

Procedure

Weigh 0.5 g into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This method may not provide a total digest of all samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g	Organic	Ramp to Temperature	One Touch	

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	175	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Sludge (Industrial)**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Sludge (Waste Activated)**

Procedure

Weigh 0.5 g dry weight (0.25 g w/Xpress Vessels) of the sample into the digestion vessel. Add 5 ml of HNO3, and 5 ml of H2O2. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

MARSXpress MARSXpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃ H₂O₂

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

am					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Soil (Montana-CRM) (Leach)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This method may not provide a total digest of all samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	175	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

TCLP Extract

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Transfer 25 ml of the sample into the digestion vessel. Add 5 ml of HNO3. Gently swirl the mixture before closing the vessel.

If a high organic content is suspected, a 10 ml sample volume is recommended.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep Plus Xpress (75 ml) Xpress Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

25 mL EPA Digestion (Water) Standard Control One Touch

am					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
170	10:00	10:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]boldsymbol{\ast}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

US EPA 3015 (Aqueous Samples)

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Transfer 45 ml of the sample into the digestion vessel. Add 5 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep Plus Xpress (75 ml) XpressPlus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

45 ml Environmental Digestion Standard Control One Touch

(Water)

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	170	10:00	10:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

This method is intended to be an acid leach, not a total digest. Hydrofluoric acid will be required to provide complete digestion of the sample matrix.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

US EPA 3015a (Aqueous Samples)

Procedure

Transfer 45 ml of the sample into the digestion vessel. Add 5 ml of HNO3, or alternatively 4 ml of HNO3 and 1 ml HCl. Gently swirl the mixture before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended EquipmentRecommended VesselsReagentsMARS 6
MARS 6 iWaveEasyPrep Plus
Xpress (75 ml)
XpressPlusHNO3
HCI (Optional)

Max Sample Weight Sample Type Control Type Method Type

45 ml Environmental Digestion (Water) Standard Control One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	170	10:00	10:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

This method is intended to be an acid leach, not a total digest. Hydrofluoric acid will be required to provide complete digestion of the sample matrix

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

US EPA 3051 (Solid Samples)

Pro	ced	ure
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Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep Plus Xpress XpressPlus Reagents

HNO₃ HCl (Optional)

Max Sample Weight Sample Type Control Type Method Type

0.5 g Environmental Digestion Standard Control One Touch

(Solids)

Heating Progra	ım					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	175	5:30	4:30	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

This method is intended to be an acid leach, not a total digest. Hydrofluoric acid will be required to provide complete digestion of the sample matrix. (See method 3052 for total digestion).

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

US EPA 3051a (Solid Samples)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3, or alternatively 9 ml HNO3, and 1 ml HCl. Gently swirl the mixture before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep Plus
Xpress
XpressPlus

HNO3
HCI (Optional)

Max Sample WeightSample TypeControl TypeMethod Type0.5 gEnvironmental Digestion (Solids)Standard Control (Solids)One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	175	5:30	4:30	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

This method is intended to be an acid leach, not a total digest. Hydrofluoric acid will be required to provide complete digestion of the sample matrix. (See method 3052 for total digestion)

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **US EPA 3052**

P	ro	0	۵	d	п	r۵

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 3 ml HF. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment Recommended Vessels Reagents

MARS 6 FacyPrep Plus HNO2

MARS 6 EasyPrep Plus HNO3
MARS 6 iWave Xpress Plus

Xpress Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gEnvironmental Digestion
(Solids)Standard ControlOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	180	5:30	9:30	800	900-1050	Off

 $[\]boldsymbol{\ast}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

USP 232/233 (Pharmaceuticals)

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml HCl. Gently swirl the mixture before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃ HCI

Max Sample Weight Sample Type Control Type Method Type

0.2 g Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Water (for analysis of Phosphorus)

Procedure

Weigh 50 mL of H_2O into the digestion vessel. Add 0.5 g of $K_2S_2O_8$ and 1 mL of H_2SO_4 . Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6

Recommended Vessels

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

K₂S₂O₈ H₂SO₄

Max Sample Weight

Sample Type

Control Type

Method Type

50 mL

Organic

Ramp to Temperature

One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	170	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Wood**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g	Organic	Ramp to Temperature	One Touch	

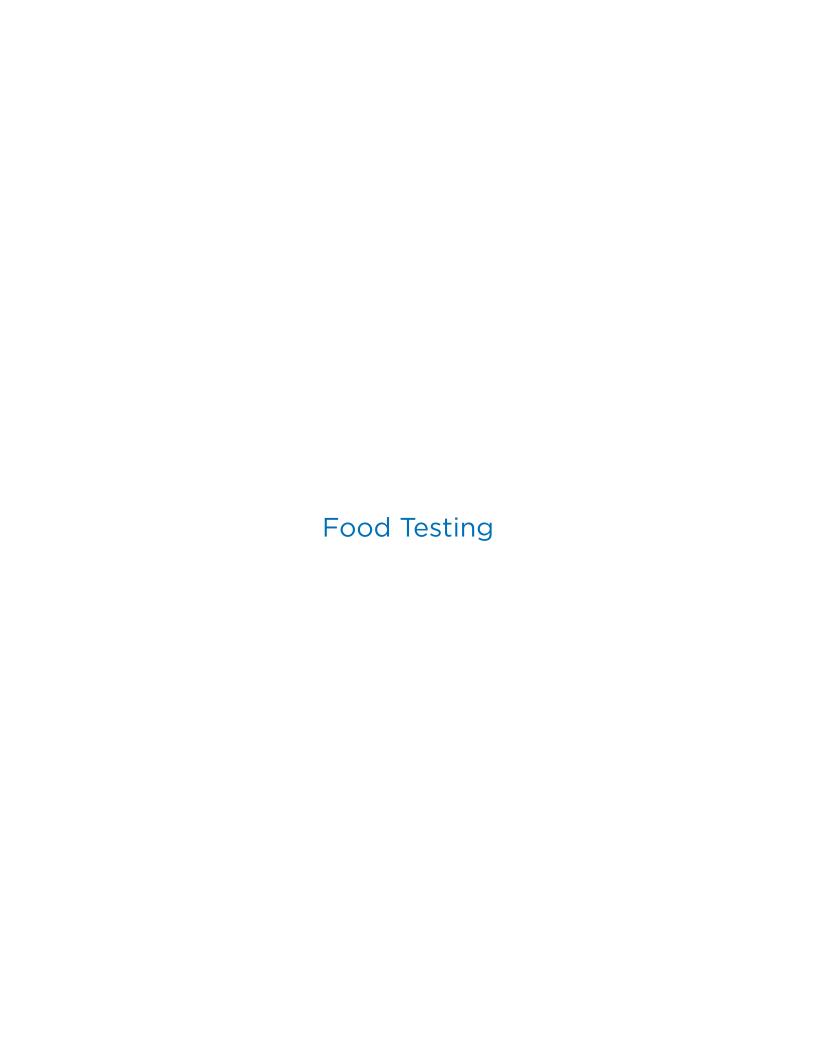
Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of **Apple**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Asparagus

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Bacon (Cooked Pieces)**

Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 8 mL of HNO3 and 2 mL of DI H₂O. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO3 DI H2O

Max Sample Weight

Sample Type

Control Type

Method Type

1.0 g

Organic

Ramp to Temperature

One Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Beef (Ground)**

Procedure

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
1.0 g	Organic	Ramp to Temperature	One Touch	

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Beer (Light)**

Procedure

Add 4 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type4 mLOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Blueberry**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Broccoli

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Caramel Color

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Weigh 2.0 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

2.0 mL Organic Ramp to Temperature One Touch

Heating Program									
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
200	15:00	15:00	800	900-1050	Off				
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)				

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Carrot**

D	ro	۵	d١	ır	_

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

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Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

Heating Program						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Celery**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g (dry weight)	Organic	Ramp to Temperature	One Touch	

Heating Progra	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Cheese Crackers

Procedure

Weigh 0.5 g of ground sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

 Heating Program

 Stage
 Temp (°C)
 *Ramp (mm:ss)
 Hold (mm:ss)
 Pressure (psi)
 *Power (W)
 Stirring

 1
 210
 20:00
 15:00
 800
 900-1050
 Off

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of Cheese (Processed)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus Xpress

Reagents

HNO3

Xpress Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Cherry**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Program Stage Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W) Stirring 1 200 15:00 800 900-1050 Off

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of **Chewing Gum**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

The use of HF may be required to digest any silicates found in the sample.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep Plus
Xpress
Xpress Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Chicken (Boneless)**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Program

Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Chili Candy (Mexican)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Progra	Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Chips (Potato)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

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Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

 $[\]boldsymbol{\ast}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Coffee Beans

Procedure

Weigh 0.5 g of ground sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	20:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Cucumber**

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Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

Oscio (dry weight) Perm to Tomperature One Tayleh

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
200	15:00	15:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Dog Food (Dry)**

Procedure

Weigh 0.5 g of sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	210	20:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Dog Food (Wet)**

Procedure

Weigh 1 g of wet sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep
EasyPrep Plus
Xpress
Xpress Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type1 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Flour**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g	Organic	Ramp to Temperature	One Touch	

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Food Coloring (Liquid)

Procedure

Add 0.5 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 mL Organic Ramp to Temperature One Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Food

Procedure

Weigh 0.5 g dry weight (0.25 g w/Xpress vessels) of the sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

Xpress Xpress Plus EasyPrep EasyPrep Plus HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Program

Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Fruit Juice

P	ro	ce	Ы	ш	re

Add 2.5 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

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Max Sample WeightSample TypeControl TypeMethod Type2.5 mLOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Granola Bar

Procedure

Weigh 0.5 g of ground sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6

MARS 6 iWave

Recommended Vessels

Reagents

HNO₃

EasyPrep Plus

Xpress Plus

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Program

riedting Frogra	um					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Grape**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

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Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Grapefruit**

D	ro	ce	Ы	 rc

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

BONH SOUTH

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

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Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type1.0 gOrganicRamp to TemperatureOne Touch

Heating Progra	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Infant Cereal (Rice Grain)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Infant Formula (Liquid)

Procedure

Transfer 1 ml (0.5 ml w/Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type1 mlOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Infant Formula (Liquid) in iPrep Vessels

Procedure

Transfer 2 ml of of the sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 iWave	iPrep	HNO ₃

Max Sample Weight	Sample Type	Control Type	Method Type
2 ml	Organic	Ramp to Temperature	One Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	210	20:00	20:00	N/A	500-1800	Off			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Infant Formula (Powder)

Procedure

Weigh 0.5 g (0.25 g w/Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave Xpress Plus

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HNO3

Xpress Plus EasyPrep EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Infant Formula (Powder) in iPrep Vessels

Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 iWave	iPrep	HNO ₃

Max Sample WeightSample TypeControl TypeMethod Type1 gOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	210	20:00	20:00	N/A	500-1800	Off			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Kidney Bean**

tiuney Deal

Procedure

Weigh 0.5 g (dry weight) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g (dry weight)	Organic	Ramp to Temperature	One Touch	

Heating Progra	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Maple Syrup

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	210	20:00	15:00	800	900-1050	Off				

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Mayonnaise

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.25 g Organic Ramp to Temperature One Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	210	20:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Milk (Liquid, Whole)

Procedure

Transfer 4 ml of the liquid sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment Recomm

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

Xpress Xpress Plus EasyPrep EasyPrep Plus HNO₃

Max Sample Weight Sample Type Control Type Method Type

1 ml Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Milk (Powder)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	210	20:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Nutritional Drink (Adult)**

Procedure

Add 1.0 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

1.0 mL Organic Ramp to Temperature One Touch

Heating Program								
emp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
200	15:00	15:00	800	900-1050	Off			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Olive Oil

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
200	15:00	15:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Orange**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress

XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g (dry weight)	Organic	Ramp to Temperature	One Touch	

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	15:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Orange Juice

Procedure

Add 2.5 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type2.5 mLOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	15:00	15:00	800	900-1050	Off		

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Peanut Butter

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.25 g Organic Ramp to Temperature One Touch

Heating Program

Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

 $[\]boldsymbol{\ast}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Pear

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g (dry weight)	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]boldsymbol{\ast}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Pepper (Bell, Chili, etc.)

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Program

ricating rieg.						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Pizza (Frozen, Pepperoni)

Procedure

Weigh 1.0 g (homogenized) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type1.0 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 $\ensuremath{\text{mL}}.$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Plum**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Pork Gelatin

P	ro	ce	d	п	re

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Pork (Ground)**

Procedure

Weigh 2.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
2.5 a	Organic	Ramp to Temperature	One Touch	

am					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) *Ramp (mm:ss)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Potato**

_						
P٢	0	_	Δ	М	П	rc

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Pretzel (Salted)**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Program Stage Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W) Stirring 1 200 15:00 800 900-1050 Off

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

^{*} Ramp times and power may vary depending on type and number of vessels.

Protein Bar

Procedure

Weigh 0.5 g ground sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g	Organic	Ramp to Temperature	One Touch	

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Raspberry**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Rice**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus Xpress Xpress Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

 $[\]boldsymbol{\ast}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Safflower Oil**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

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Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Salami**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep Plus
Xpress (75 ml)
Xpress Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Sausage

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep Plus Xpress (75 ml) Xpress Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Soda (Diet)**

Procedure

Add1 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type1 mLOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Soybean**

Procedure

Weigh 0.5 g of ground sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Spinach**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Spinach Leaves

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Some plant tissues contain silicates which would require HF for total dissolution.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
0.5 g	Organic	Ramp to Temperature	One Touch	

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Strawberry**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

 $[\]boldsymbol{\ast}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Sugar (Granulated)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Tea Leaves

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Tomato Leaves

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Some plant tissues contain silicates which would require HF for total dissolution.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, with white silica particles upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Tomato Soup

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Add 5 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

5 mL Organic Ramp to Temperature One Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Walnut (Ground)

Procedure

Weigh 0.5 g (dry weight) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Program Stage Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W) Stirring 1 200 15:00 800 900-1050 Off

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

^{*} Ramp times and power may vary depending on type and number of vessels.

Watermelon

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Whey Powder

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

Reagents

MARS 6 MARS 6 iWave

Xpress XpressPlus EasyPrep EasyPrep Plus HNO₃

Max Sample Weight Sample Type Control Type Method Type

Recommended Vessels

0.5 g Organic Ramp to Temperature One Touch

Heating Program

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Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as one touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Wine**

Procedure

Transfer 1 ml of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Reagents HNO3

rep rep Plus

EasyPrep EasyPrep Plus Xpress Xpress Plus

Max Sample Weight Sample Type Control Type Method Type

1 mL Organic Ramp to Temperature One Touch

Heating Program

ricating riogi	ann					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Yogurt (Plain)**

P	ro	ce	Ч	11	re

Weigh 1.0 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type1.0 gOrganicRamp to TemperatureOne Touch

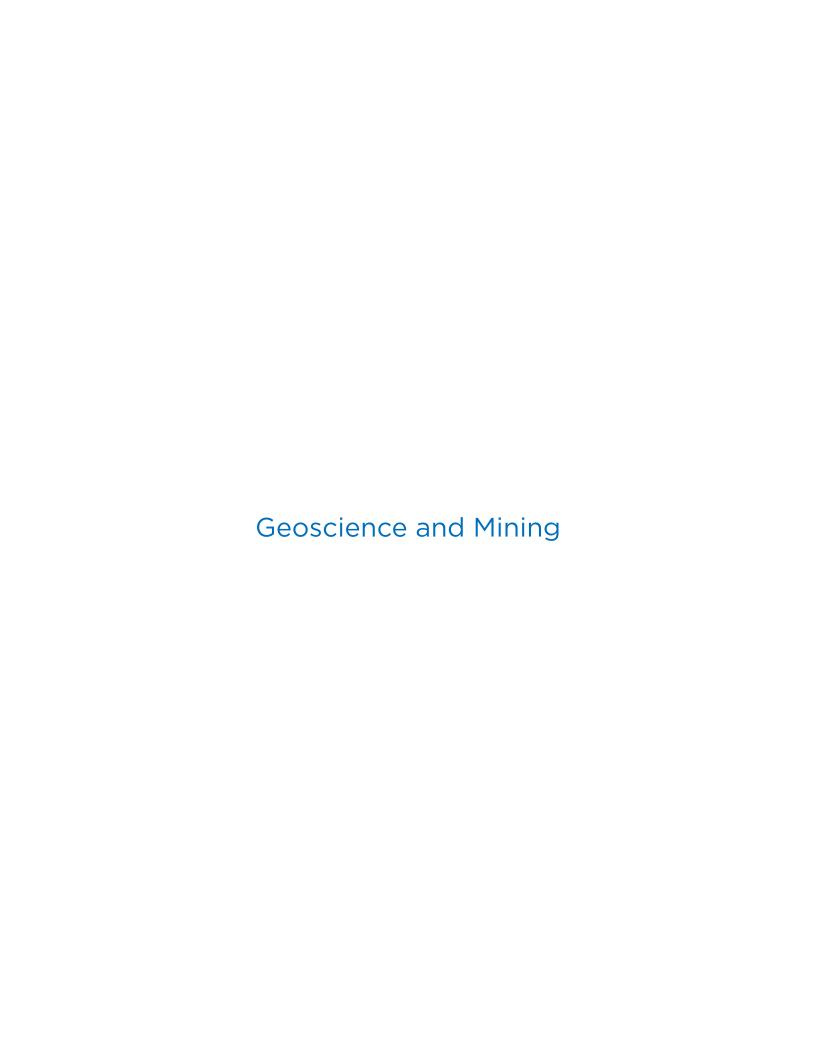
Heating Progra	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Alpha - Alumina in iPrep Vessels

P	ro	ce	d	u	re

Weigh 0.5 g of sample into the digestion vessel. Add 10 ml HCl. Gently swirl the vessel to thoroughly mix the sample and acid.

Notes

This application can only be run in the iPrep vessel.

Ensure that particles are well suspended in acid mixture prior to sealing vessel.

Stirring may be helpful to keep particles suspended in solution during digestion.

 Recommended Equipment
 Recommended Vessels
 Reagents

 MARS 6 iWave
 iPrep
 HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

(mm:ss) Pressure (psi) *Power (W) Stirring 0:00 N/A 1800 N/A
0:00 N/A 1800 N/A
107

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Aluminum Oxide**

Procedure

Weigh 0.25 g of sample into the digestion vessel. Add 6.5 ml H₃PO₄ and 3.5 ml H₂SO₄. Gently swirl the vessel to thoroughly mix the sample and acid.

Notes

EasyPrep Plus requires a high temperature probe for this method.

Ensure that particles are well suspended in acid mixture prior to sealing vessel.

Stirring may be helpful to keep particles suspended in solution during digestion.

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

Reagents

H3PO4
H2SO4

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	270	30:00	20:00	N/A	1800	N/A			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Automotive Catalyst

Procedure

Weigh 0.4 g of the sample into the digestion vessel. Add 10 ml of HCl and 0.5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Reducing the particle size increases the efficiency of digestion and may decrease the digestion time.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HCI
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.4 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	30:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Bauxite (Step 1 of 2)

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 6.5 mL of H₃PO₄ and 3.5 mL of H₂SO₄. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	H ₃ PO ₄
MARS iWave	EasyPrep Plus	H ₂ SO ₄

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	240	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of Bauxite (Step 2 of 2)

Procedure

Proceeding step 1 add 1 mL of HNO3, 1 mL of HCl, and 1 mL of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Reagents

HNO₃

HCI

HF

Heating Progra	am					
Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 \mbox{mL}

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Boric Acid HF Neutralization**

Procedure

Allow vessel to cool. Add 30 ml H₃BO₃ (4%) into the vessel that contains the sample and acid.

Notes

This procedure can be used if it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed by reaction of certain analytes with hydrofluoric acid.

Alternatively, 1-4g of solid H₃BO₃ + 25mL deionized H₂O can be used in place of the 4% w/v solution.

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave EasyPrep Plus

H3BO3 (4%)

Max Sample WeightSample TypeControl TypeMethod TypeVaries by SampleOrganicRamp to TemperatureOne Touch

Heating Program									
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
170	15:00	15:00	800	900-1050	Off				
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

See sample specific method notes.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Carbon

Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 10 ml of HNO₃ . Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The structure, form and surface area of carbon samples varies widely. Higher temperatures and use of other reagents may be necessary in order to digest certain samples.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HNO ₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.1 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	215	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Carbon Nanotubes

_							
ח	-	_	C	_	ᆈ		_

Weigh 0.1 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave EasyPrep EasyPrep Plus ниоз

Max Sample Weight Sample Type Control Type Method Type

0.1 g Organic Ramp to Temperature One Touch

Heating Program									
Stirring	*Power (W)	Pressure (psi)	Hold (mm:ss)	* Ramp (mm:ss)	Temp (°C)	Stage			
Off	900-1050	800	15:00	15:00	220	1			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Cement**

Procedure

Weigh 0.3 g of the sample into the digestion vessel. Add 3 ml of HNO3 , 6 ml of HCL, and 3 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HNO₃ HCI HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.3 g	Organic	Ramp to Temperature	One Touch

ım					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
175	15:00	15:00	800	900-1050	Off
		Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Ceramic (Fused Silica)

Procedure

Weigh 0.5~g of the sample into the digestion vessel. Slowly add 2 ml of HNO3 $_{_{3}}$ and 8 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

HF should be added slowly and carefully to the sample. Allow any initial reaction to subside before sealing the vessel.

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO3
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	190	10:00	20:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Ceramics

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 5 ml of HNO3, and 5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO ₃
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.2 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Char (Sulfuric Acid)

D	ro	۵	d١	ire	2

Add 5 ml H₂SO₄ into the vessel that contains the sample and acid.

Notes

EasyPrep Plus requires a high temperature probe for this method.

This method is for the pretreatment of large sample sizes or difficult organic samples that are resistant to oxidation. After the char is complete, the vessel is opened and a normal oxidation with HNO3 can be run, usually at around 200C.

Recommended Equipment Recommended Vessels Reagents

MARS 6 EasyPrep EasyPrep Plus

H2SO4

Max Sample WeightSample TypeControl TypeMethod TypeVaries by SampleOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	260	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

See sample specific method notes.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Clay

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 3 ml of HNO3, 1 ml of HCl, and 5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HF HNO3
		HCI

Max Sample Weight	Sample Type	Control Type	Method Type
0.2 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	10:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Procedur	е
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Weigh 0.1 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

After heating program in step1, allow vessel to cool before proceeding with step 2.

Notes

Recommended Equipment **Recommended Vessels** Reagents MARS 6 EasyPrep HNO₃ MARS 6 iWave Easy Prep Plus

Max Sample Weight Sample Type **Control Type Method Type** 0.1 g Ramp to Temperature One Touch Organic

Heating Program Stage Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W) Stirring 1 200 15:00 20:00 800 900-1050 Off

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on
- your sample.
 b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
 c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room témperature to avoid the potential for chemical burns. Always point the vent hóle away from the operator.
 e) If programming as one touch, the ramp time and power will be automatically determined based on the the number and type of vessels detected.

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of Coal in iPrep Vessels

P	ro	0	ρ	d	п	re

Weigh 0.2 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The use of HF may be required to digest any silicates found in the sample.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 iWave	iPrep	HNO ₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.2 g	Organic	Ramp to Temperature	One Touch

Heating Program						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	250	20:00	20:00	N/A	500-1800	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless with some particles remaining upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Coal Ash**

Procedure

Weigh 0.3 g of the sample into the digestion vessel. Add 3 ml of HNO_{3,} 3 ml of HCl and 3 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HNO3 HCI HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.3 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1		15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Diesel Fuel

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

Notes

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave EasyPrep Plus

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Iron Ore

Procedure

Weigh 1 g of the sample into the digestion vessel. Add 4 ml of H₂O, 8 ml of HCl, 4 ml of HNO₃, and 4 ml of HF. Gently swirl the mixture and wait approximately 15 minute before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

The addition of Conc. HCl (0-8 mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	H ₂ O HCI HNO ₃ HF

Max Sample Weight	Sample Type	Control Type	Method Type
1 g	Organic	Ramp to Temperature	One Touch

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
200	15:00	10:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Kerosene

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

Notes

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.25 g Organic Ramp to Temperature One Touch

Heating Program							
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
200	15:00	15:00	800	900-1050	Off		
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Limestone

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 7.5 ml of HNO3 and 2.5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

Allow any initial reaction to subside before sealing the vessel.

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO ₃
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	15:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Mill Tailings (Step 1 of 2)

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 3 ml of H₃PO₄, and 2 ml of H₂SO₄. Gently swirl the mixture before closing the vessel.

After heating program in step 1, allow vessel to cool before proceeding with step 2.

Notes

EasyPrep Plus vessels require a high temperature probe for this method.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	H ₃ PO ₄
MARS 6 iWave	Easy Prep Plus	H ₂ SO ₄

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	270	15:00	30:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of Mill Tailings (Step 2 of 2)

Procedure

Cool, vent and open vessel after step 1. Add 2.5 ml HNO₃, 2.5 ml HCl, 2.5 ml HF, and 2.5 ml H₂O.

HF should be added slowly and carefully to the sample. Allow any initial reaction to subside before sealing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in method note entitled "Boric HF Neutralization"

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Reagents

HNO₃

HCI

HF

 H_2O

Heating Progr	Heating Program								
Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	20:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to $50\ ml.$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as one touch, the ramp time and power will be automatically determined based on the number and type of vessels detected

Microwave Digestion of Motor Oil (Waste)

Procedure

Weigh 0.25 g (0.1 g w/Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

Notes

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.25 g Organic Ramp to Temperature One Touch

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
200	15:00	15:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Petroleum Coke (Step 1 of 2)

Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 10 mL of H₂SO₄. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

 Recommended Equipment
 Recommended Vessels
 Reagents

 Mars iWave
 EasyPrep
 H2SO4

Mars iWave EasyPrep Mars 6 EasyPrep Plus

 Max Sample Weight
 Sample Type
 Control Type
 Method Type

 0.1 g
 Inorganic
 Ramp to Temperature
 One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	260	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of Petroleum Coke (Step 2 of 2)

Procedure

Proceeding step 1 add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Reagents

HNO₃

Heating Progra	am					
Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Rock (Pulverized)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 mL of HNO_{3,} 3 mL of HCl, and 3 mL of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HCI HF
		HNO ₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Rutile Ore**

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 4 ml of HNO3, 3 ml of H3PO4, and 8 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HNO3 HF H3PO4

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Program						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	240	15:00	20:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Sand**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 3 ml of HNO3, 2 ml of HCl, and 5 ml of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HNO3 HF HCI

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Silica Sand

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 ml of H₂O, 3 ml of HNO₃, and 8 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

Add HF slowly, and allow vessels to stand in the fume hood until the initial reaction subsides.

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Reducing the particle size increase the efficiency of digestion and may decrease the digestion time.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	H ₂ O HNO ₃ HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Silicon Dioxide**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 2 ml of HNO3, and 8 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

Add HF slowly, and allow vessels to stand in the fume hood until the initial reaction subsides.

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Reducing the particle size increase the efficiency of digestion and may decrease the digestion time.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO ₃
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	180	10:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Silicon Wafer**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Slowly add 3 ml of HNO3, and 6 ml of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Add HF slowly, and allow vessels to stand in the fume hood until the initial reaction subsides.

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO3
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	180	10:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Slag (Furnace)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 3 ml of HNO₃, 5 ml of HCl, and 5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HNO3 HCI HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Titanium Dioxide

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Weigh 0.25 g of the sample into the digestion vessel. Add 2 ml of HNO3, and 8 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave EasyPrep Plus HNO3
HF

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Stirring
Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Tungsten Carbide

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Slowly add 5 ml of HNO3, and 10 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

Add HF slowly, and allow vessels to stand in the fume hood until the initial reaction subsides.

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Reducing the particle size increase the efficiency of digestion and may decrease the digestion time.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO ₃
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.25 g	Organic	Ramp to Temperature	One Touch

ım					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
220	20:00	20:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Tungsten Oxide

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Slowly add 2 ml of HNO3, and 7 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

Add HF slowly, and allow vessels to stand in the fume hood until the initial reaction subsides.

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Reducing the particle size increase the efficiency of digestion and may decrease the digestion time.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO3
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	220	20:00	20:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Zeolite

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 ml of HNO3, 4 ml of HCl, and 2 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

Add HF slowly, and allow vessels to stand in the fume hood until the initial reaction subsides.

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO3
MARS 6 iWave	EasyPrep Plus	HF

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of Filter Paper (Cellulose)

Procedure

Weigh 1 filter (approximately 0.9 g) of the sample into the digestion vessel. Add 5 ml of H₂O, and 5 ml of H_NO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Add H₂O before HNO₃.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

H2O
HNO3

Max Sample WeightSample TypeControl TypeMethod Type1 filter (approximately 0.9 g)OrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	180	15:00	10:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Filter (37 mm Mixed Cellulose Ester)

Procedure

Weigh 1 filter (approximately 0.3 g) into the digestion vessel. Add 10 ml HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep pLus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

1 filter (approximately 0.3 g) Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Filter (47 mm Polycarbonate)

Procedure

Weigh 1 filter (approximately 0.4 g) into the digestion vessel. Add 10 ml HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCI (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and AI in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increasé the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Reagents HNO₃

Xpress XpressPlus EasyPrep EasyPrep pLus

Max Sample Weight Sample Type **Control Type Method Type**

1 filter (approximately 0.4 g) Ramp to Temperature Organic One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Ghost Wipe**

Procedure

Weigh 1 wipe (approx 2.5 g) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Ensure that the entire wipe is covered with reagent.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

1 wipe (approx 2.5 g) Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Toray Filter in iPrep Vessels

P	ro	0	ρ	d	п	re

Weigh 1 filter (approximately 0.3-0.5 g) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

 Recommended Equipment
 Recommended Vessels
 Reagents

 MARS 6 iWave
 iPrep
 HNO3

Max Sample WeightSample TypeControl TypeMethod Type1 filter
(approximately 0.3-0.5 g)OrganicRamp to TemperatureOne Touch

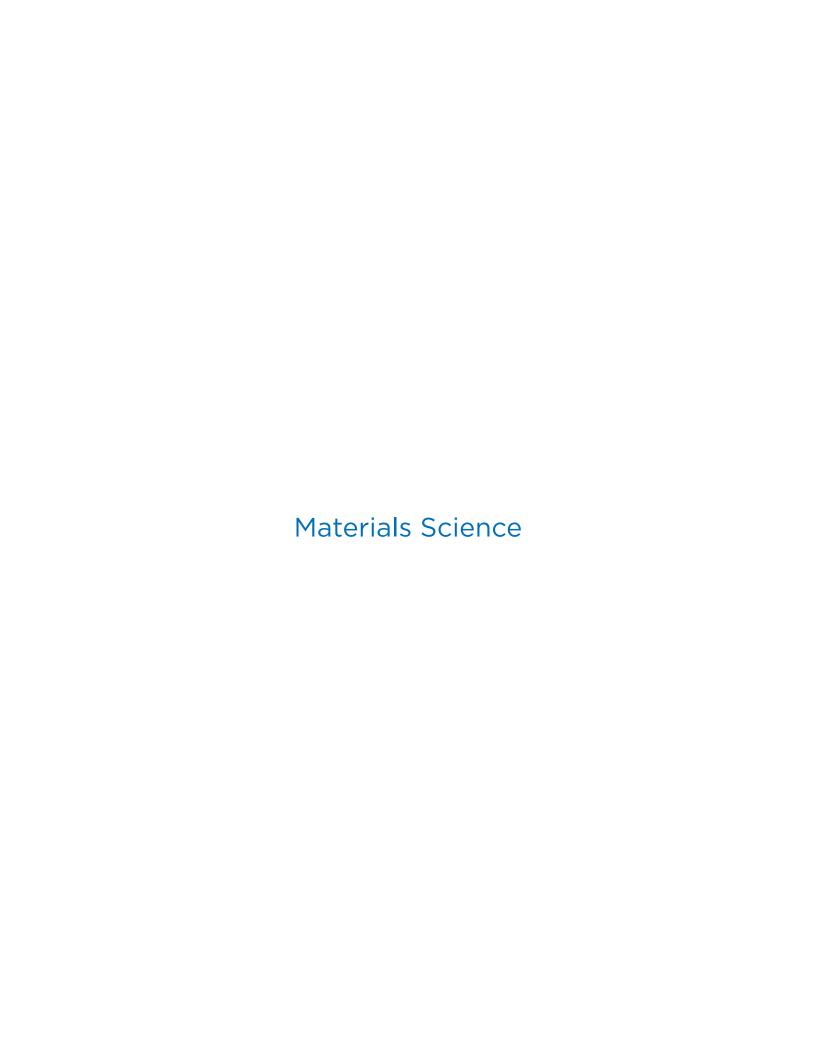
Heating Program											
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring					
1	260	20:00	20:00	N/A	500-1800	Off					

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Circuit Board (Cryo-ground)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 3 mL of HNO₃ and 9 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

HCl should be added slowly and carefully to the sample. Allow any initial reaction to subside before sealing vessel.

This method is considered a leach and may not provide a total digestion.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HCI HNO₃

Max Sample Weight

Sample Type

Control Type

Method Type

0.5 g

Organic

Ramp to Temperature

One Touch

Heating Program										
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, with particles upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Glass (Ground)**

Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 2 mL of HNO₃, 4 mL of HCl, and 3 mL of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HE Neutralization"

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HCI HF
		HNO ₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.1 g	Organic	Ramp to Temperature	One Touch

Heating Program						
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring	
200	15:00	15:00	800	900-1050	Off	
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)	

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Graphite Fiber (Epoxy Resin, Fiber Content)

P	ro	ce	d	u	re

Weigh 1 g of the sample into the digestion vessel. Add 30 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Sample must be completely covered with acid prior to digestion.

After digestion the samples are filtered and the graphite fibers are rinsed with deionized water.

This method is for the gravimetric (weight) determination of fiber content.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus

HNO3

Max Sample WeightSample TypeControl TypeMethod Type1 gOrganicRamp to TemperatureOne Touch

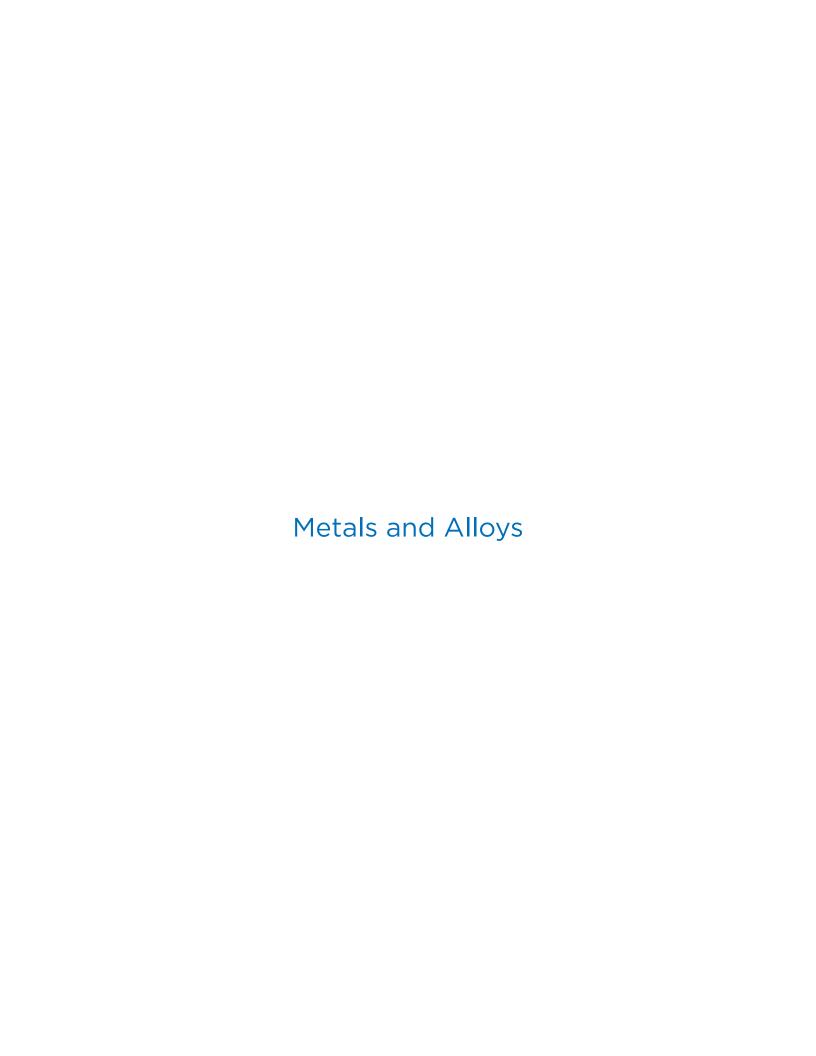
Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	150	10:00	10:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was digested, but the fiber filler material is left undigested for subsequent gravimetric analysis.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of **Alluminum Alloy**

D	rc	1	_	Ы		re
_	ľ	JL.		u	u	16

Weigh 0.25 g of the sample into the digestion vessel. Add 5 ml of H₂O and 5 ml of HCl .Gently swirl the mixture before closing the vessel.

Notes

Add H₂O before HCl.

Add HCl slowly, and allow vessels to stand in the fume hood until initial reaction subsides.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

MARSXpress MARSXpress Plus EasyPrep EasyPrep Plus Reagents

HCI H₂O

Max Sample Weight

Sample Type

Control Type

Method Type

0.25g

Organic

Ramp to Temperature

One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	190	10:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Alpha - Alumina in iPrep Vessels

P	ro	ce	d	u	re

Weigh 0.5 g of sample into the digestion vessel. Add 10 ml HCl. Gently swirl the vessel to thoroughly mix the sample and acid.

Notes

This application can only be run in the iPrep vessel.

Ensure that particles are well suspended in acid mixture prior to sealing vessel.

Stirring may be helpful to keep particles suspended in solution during digestion.

 Recommended Equipment
 Recommended Vessels
 Reagents

 MARS 6 iWave
 iPrep
 HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

(mm:ss) Pressure (psi) *Power (W) Stirring 0:00 N/A 1800 N/A
0:00 N/A 1800 N/A
107

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Aluminum Oxide**

Procedure

Weigh 0.25 g of sample into the digestion vessel. Add 6.5 ml H_3PO_4 and 3.5 ml H_2SO_4 . Gently swirl the vessel to thoroughly mix the sample and acid.

Notes

EasyPrep Plus requires a high temperature probe for this method.

Ensure that particles are well suspended in acid mixture prior to sealing vessel.

Stirring may be helpful to keep particles suspended in solution during digestion.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	Easy Prep	H3PO4
MARS 6 iWave	Easy Prep Plus	H2SO4

Max Sample Weight	Sample Type	Control Type	Method Type
0.25 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	270	30:00	20:00	N/A	1800	N/A

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Aluminum (Metal)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HCl and 3 mL of DI H₂O. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

HCl should be added slowly and carefully to the sample. Allow any initial reaction to subside before sealing vessel.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HCI
DI H₂O

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Copper (Metal)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.5 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Copper (Ore)

Procedure

Weigh 0.5 g (0.25 g w/Xpress Vessels) of the sample into the digestion vessel. Add10 ml of Aqua Regia (3:1 HCl:HNO₃,). Gently swirl the mixture before closing the vessel.

Notes

This method is intended to be an acid leach, not a total digest. Hydrofluoric acid will be required to provide complete digestion of the sample matrix.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Stirring
Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, and colorless with some remaining particles upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Metal Alloy (CoCr) (Step 1 of 2)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 ml of HNO3, 5 ml of HF, and 5 of ml H₂O. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

After heating program in step 1, allow vessel to cool before proceeding with step 2.

Notes

The addition of Deionized Water may improve solubility of metal alloys.

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment Recommended Vessels Reagents HNO₃ MARS 6 EasyPrep MARS 6 iWave EasyPrepPlus HF H₂O Max Sample Weight Sample Type **Control Type Method Type** Ramp to Temperature 0.5 g Organic One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of Metal Alloy (CoCr) (Step 2 of 2)

Procedure

Cool, vent and open vessel after step 1. Add 4 ml of H₂O₂, (30%)

Notes

Reagents

 $H_{2}O_{2}$

Heating Progra	am					
Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	10:00	10:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Metal Alloy (FeCr)

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 5 ml of HCl, 5 ml of HNO3, and 5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HCI HF HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Metal Alloy (NiCr)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 5 ml of H₂O, 5 ml of HNO₃, and 5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	H ₂ O HNO ₃ HF

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Nickel (Metal)**

Procedure

Weigh 0.5 g of sample into the digestion vessel. Add 5 mL of HNO₃ and 5 mL of DI H₂O. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO3 DI H2O

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	15:00	15:00	800	900-1050	Off		

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Platinum (Metal)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of Aqua Regia (3:1 HCl:HNO₃). Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
180	15:00	20:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Precious Metal (Ore) (Step 1 of 2)

Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 10 ml of HNO3, and 0.5 ml of HF. Gently swirl the mixture before closing the vessel.

After heating program in step 1, allow vessel to cool before proceeding with step 2.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

 Recommended Equipment
 Recommended Vessels
 Reagents

 MARS 6 MARS 6 iWave
 EasyPrep Easy Prep Plus
 HNO3 HF

Max Sample WeightSample TypeControl TypeMethod Type0.1 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	20:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Precious Metal (Ore) (Step 2 of 2)

Р	ro	ce	d	ш	re

Cool, vent and open vessel after step 1. Add 5 ml of HCl.

Notes

The addition of Conc. HCI (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Reagents

HCI

Heating Program									
Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	180	10:00	10:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen. c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
 e) If programming as one touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Selenium Alloy**

P	ro	ce	d	ш	re

Weigh 1 g (0.5 g w/Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type1 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1								

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **SnAg Solder**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Slowly add dropwise 10 ml of 1:1:1 H₂O:HNO₃:HF (premixed) to the sample. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Caution must be taken when adding the acid solution to the sample as the reaction is very vigorous and exothermic.

Allow any initial reaction to subside before sealing the vessel.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

H2O
HNO3
HF

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	180	15:00	10:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Stainless Steel

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HCl, 3 ml of HNO3, and 3 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep Plus

HNO3
HF
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Steel (Stainless)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 3 mL of HNO₃ and 9 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This method may not provide a total digest of all samples. Hydrofluoric acid will be required to provide complete digestion of some sample matrixes.

Recommended Equipment

MARS 6

MARS 6 iWave

Xpress

Xpress

XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HCI
HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

		Heating Program									
mb (_o C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring						
200	15:00	15:00	800	900-1050	Off						

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Titanium Alloy**

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 5 ml of HNO3, 2 ml of HCl, and 5 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 MARS 6 iWave	EasyPrep EasyPrep Plus	HNO3 HF HCI

Max Sample WeightSample TypeControl TypeMethod Type0.2 gOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	200	15:00	30:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Titanium Dioxide

P	ro	0	ρ	d	п	re

Weigh 0.25 g of the sample into the digestion vessel. Add 2 ml of HNO3, and 8 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

The above procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric HF Neutralization"

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Zinc Oxide**

Proc	ed	ure
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Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

EasyPrep Plus

EONH

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

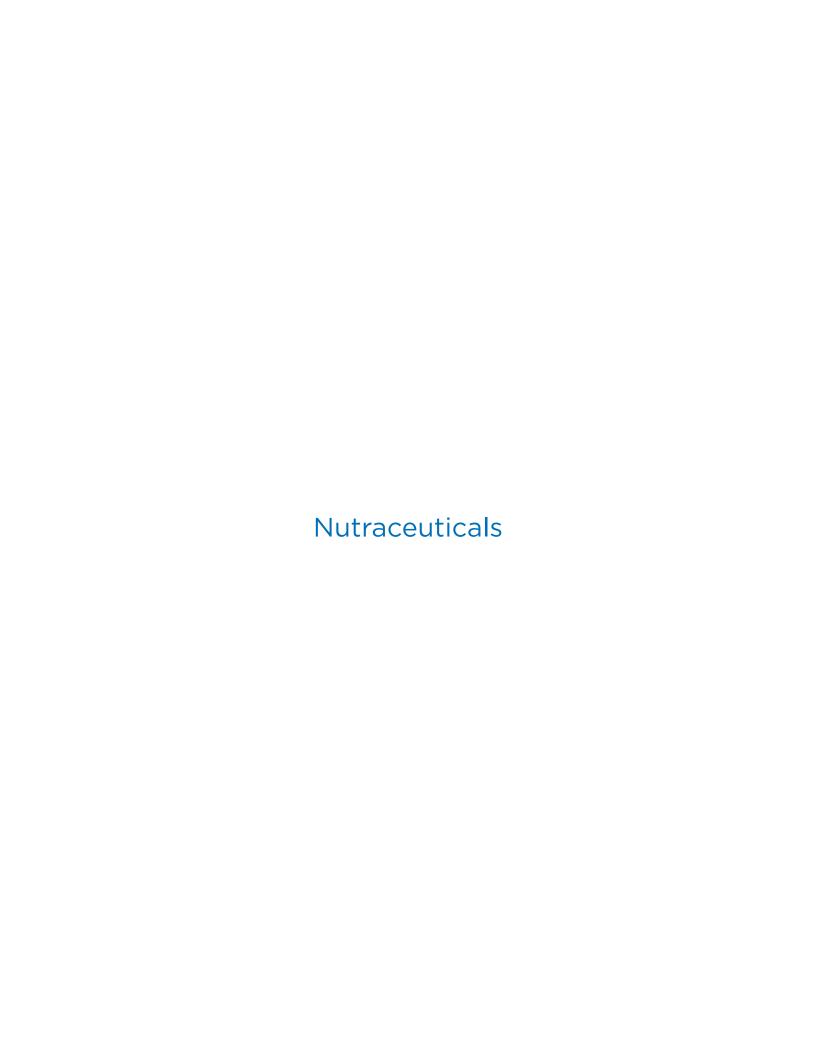
Heating Progr	Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	210	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of **Biotin**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO₃, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep
EasyPrep Plus
Xpress
Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	210	20:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Ginko (Ground)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment Recommended Vessels Reagents

MARS 6 Xpress HNO3

MARS 6 iWave XpressPlus

XpressPlus EasyPrep EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Ginko (Whole Pill)**

Procedure

Weigh 1 pill (approx 1.0 g) into the digestion vessel. Add 10 mL of HNO₃ and 2 mL of H₂O₂. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
H2O2

Max Sample WeightSample TypeControl TypeMethod Type1 pill (Approx 1.0 g)OrganicRamp to TemperatureOne Touch

) D (14/)	
*Power (W)	Stirring
900-1050	Off
	900-1050

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Infant Formula (Liquid)

Procedure

Transfer 1 ml (0.5 ml w/Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

1 ml Organic Ramp to Temperature One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Infant Formula (Liquid) in iPrep Vessels

Procedure

Transfer 2 ml of of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 iWave	iPrep	HNO ₃

Max Sample WeightSample TypeControl TypeMethod Type2 mlOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	210	20:00	20:00	N/A	500-1800	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Infant Formula (Powder)

Procedure

Weigh 0.5 g (0.25 g w/Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

Xpress Xpress Plus EasyPrep EasyPrep Plus HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Infant Formula (Powder) in iPrep Vessels

Procedure

Weigh 1 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 iWave	iPrep	HNO ₃

Max Sample WeightSample TypeControl TypeMethod Type1 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	210	20:00	20:00	N/A	500-1800	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Kelp**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
200	15:00	15:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Milk (Liquid, Whole)

Procedure

Transfer 4 ml of the liquid sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCI (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and AI in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

Recommended Vessels

Reagents

HNO₃

MARS 6 MARS 6 iWave

Xpress Xpress Plus EasyPrep EasyPrep Plus

Max Sample Weight

Sample Type

Control Type

Method Type

1 ml

Organic

Ramp to Temperature

One Touch

Heating	Program

Treating 1 Togram						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Milk (Powder)

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Program						
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring	
210	20:00	15:00	800	900-1050	Off	
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)	

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Plant Tissue**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Some plant tissues contain silicates which would require HF for total dissolution.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program						
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

USP 232/233 (Pharmaceuticals)

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml HCl. Gently swirl the mixture before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO3 HCI

Max Sample Weight Sample Type Control Type Method Type

0.2 g Organic Ramp to Temperature One Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	210	20:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Wheat**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 $\ensuremath{\text{mL}}.$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Whey Powder**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress XpressPlus EasyPrep

HNO3

EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.



Microwave Digestion of **Photoresist**

Procedure

Add 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave EasyPrep EasyPrep Plus

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

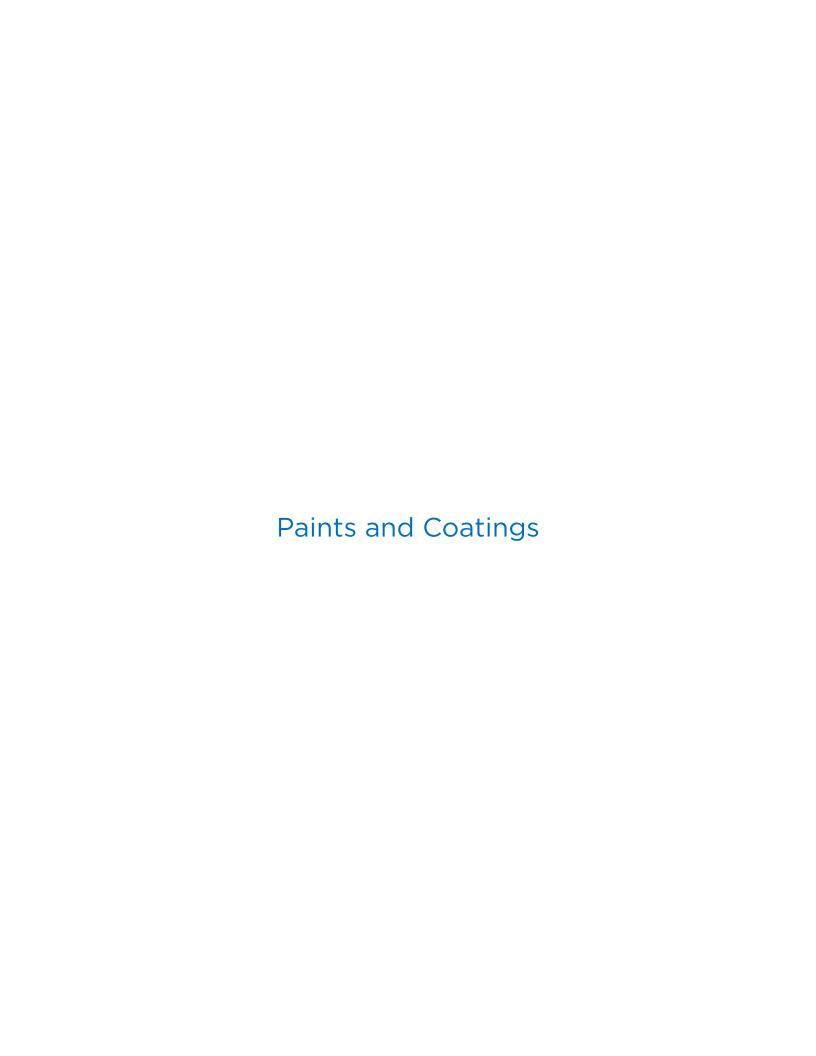
Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of Paint (Latex Based Liquid)

Procedure

Weigh 1 g (0.5 g w/Xpress Vessels) of sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

HF is required for a total dissolution of inorganic filler if present.

If this procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

Xpress XpressPlus EasyPrep EasyPrep Plus HNO3

Max Sample Weight Sample Type Control Type Method Type

0.25 g Organic Ramp to Temperature One Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	10:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Paint Chips (For Pb Analysis)

P	ro	ce	d	u	re

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

HF may be required for a total dissolution.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Program							
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring	
1	200	15:00	10:00	800	900-1050	Off	

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, with some remaining inorganic particles upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Photoresist**

P	ro	ce	d	ш	re

Add 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave EasyPrep Plus

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	210	15:00	15:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Toner (Ink) in iPrep Vessels

P	ro	ce	h	u	re

Weigh 0.3 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The use of HF may be required to digest any silicates found in the sample.

 Recommended Equipment
 Recommended Vessels
 Reagents

 MARS 6 iWave
 iPrep
 HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.3 gOrganicRamp to TemperatureOne Touch

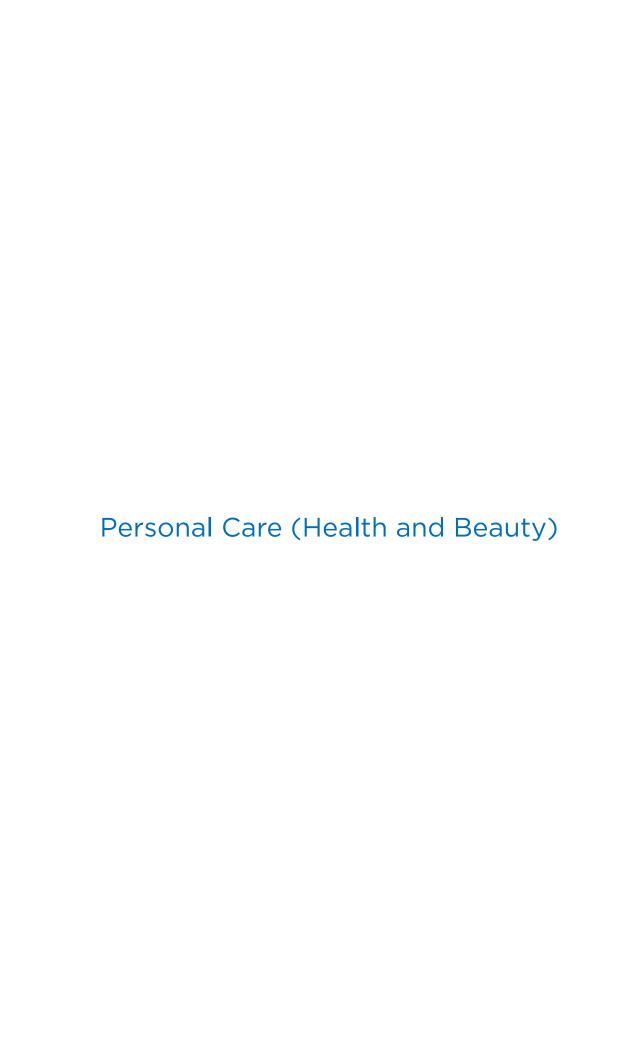
Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	240	20:00	20:00	N/A	500-1800	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless with some particles remaining upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of **Boric Acid HF Neutralization**

Procedure

Allow vessel to cool. Add 30 ml H₃BO₃ (4%) into the vessel that contains the sample and acid.

Notes

This procedure can be used if it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed by reaction of certain analytes with hydrofluoric acid.

Alternatively, 1-4g of solid H₃BO₃ + 25mL deionized H₂O can be used in place of the 4% w/v solution.

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

EasyPrep
EasyPrep Plus

H3BO3 (4%)

Max Sample WeightSample TypeControl TypeMethod TypeVaries by SampleOrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
170	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

See sample specific method notes.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Cosmetics (Liquid, Foundation)

P	ro	ce	d	u	re

Weigh 1 g of the sample into the digestion vessel. Add 8 ml of HNO3 and 2 ml of HF. Gently swirl the mixture before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

Reagents

HNO3
HF

Max Sample WeightSample TypeControl TypeMethod Type1 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Eye Shadow

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 7 mL of HNO3 and 3 mL of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HF
MARS 6 iWave	EasyPrep Plus	HNO ₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.25 g	Organic	Ramp to Temperature	One Touch

ım					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Shampoo (Dandruff)**

Procedure

Add 1 mL of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type
1 mL	Organic	Ramp to Temperature	One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of Allergy Pill (Ground)

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 9 mL of HNO₃ and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Allergy Pill (Whole Pill)

Procedure

Weigh 1 pill (Approx 1.0 g) into the digestion vessel. Add 10 mL of HNO₃ and 2 mL of H₂O₂ (30%). Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3
H2 O2 (30%)

Max Sample WeightSample TypeControl TypeMethod Type1 pill (Approx 1.0 g)OrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Antioxidant (Ground)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Antioxidant (Whole Pill)**

Procedure

Weigh 1 pill (approx 1.4 g) into the digestion vessel. Add 10 mL of HNO₃ and 2 mL of H₂O₂ (30%). Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
H2O2 (30%)

Max Sample WeightSample TypeControl TypeMethod Type1 pill (Approx 1.4 g)OrganicRamp to TemperatureOne Touch

* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

APIs with Aromatic Ring Structures in iPrep Vessels

Procedure

Weigh 0.1 g - 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO₃ and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6 iWave	iPrep	HNO3 HCI

Max Sample WeightSample TypeControl TypeMethod Type0.1 g - 0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	250	30:00	25:00	N/A	1800	N/A

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. If the sample contains precious metals the diluted sample may be the color associated with the metals.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Ascorbic Acid**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep
EasyPrep Plus
Xpress Plus
Xpress
Xpress

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Aspirin (Ground)**

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 9 mL of HNO₃ and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progra	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Aspirin (Whole)**

Procedure

Weigh 1 pill (Approx 1.0 g) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave Xpress Plus

HNO3

XpressPlus EasyPrep EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type1 pill (Approx 1.0 g)OrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Beta Carotene

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 iWave MARS 6 **Recommended Vessels**

EasyPrep EasyPrep Plus Xpress Xpress Plus Reagents

HNO3 HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	210	20:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Biotin**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep
EasyPrep Plus
Xpress
Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	20:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Calcium Carbonate

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Slowly add 9 ml of HNO₃, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Allow initial reaction to subside before sealing vessel.

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

Reagents

HNO3
HCI

6 iWave EasyPrep Plus Xpress Xpress Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Calpan Pantothenic Acid

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO₃ and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6

MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Cephalexin**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Chromium Chelate**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO₃ and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Cold and Flu Medicine (Liquid)

Procedure

Add 0.75 mL of the sample into the digestion vessel. Add 9 mL of HNO₃ and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6

MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep

HCI

EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.75 mLOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Cupric Sulfate

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus Xpress Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	20:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, blue in color, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Diclofenac K**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO₃ and 2 mL of H₂O₂ (30%). Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
H2O2 (30%)

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	200	15:00	15:00	800	900-1050	Off		

 $[\]boldsymbol{\ast}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Empty Capsule (Gel)**

Procedure

Weigh 1 capsule (Approx 0.1 g) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

rtecommenaca Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

ниоз

Max Sample Weight Sample Type Control Type Method Type

1 capsule (Approx 0.1 g) Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Fish Oil (No Capsule)

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

Recommended Vessels

Reagents

HNO₃

MARS 6 MARS 6 iWave

Xpress XpressPlus EasyPrep EasyPrep Plus

Max Sample Weight Sample Type Control Type Method Type

0.25 g Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Folic Acid**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Ginko (Ground)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Ginko (Whole Pill)**

Procedure

Weigh 1 pill (approx 1.0 g) into the digestion vessel. Add 10 mL of HNO₃ and 2 mL of H₂O₂. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
H2O2

Max Sample WeightSample TypeControl TypeMethod Type1 pill (Approx 1.0 g)OrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Kelp**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Losataran K**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO₃ and 2 mL of H₂O₂ (30%). Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6

MARS 6 iWave

Recommended Vessels

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO3 H2O2 (30%)

Max Sample Weight

Sample Type

Control Type

Method Type

0.5 g

Organic

Ramp to Temperature

One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Magnesium Carbonate

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Allow any reaction to subside before sealing the vessel.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep Plus Xpress Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Magnesium Oxide

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Manganese Carbonate

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6

MARS 6 iWave

Xpress
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Metaformin (Ground)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6

MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Multivitamin (Ground)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
200	15:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Multivitamin (Whole)**

Procedure

Weigh 1 pill (Approx 2.5 g) into the digestion vessel. Add 10 mL of HNO₃ and 2 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended EquipmentRecommended VesselsReagentsMARS 6
MARS 6 iWaveEasyPrep PlusHNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type1 pill (Approx 2.5 g)OrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected

Microwave Digestion of **Niacinamide**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus Xpress Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	20:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Pantothenic Acid

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO₃, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep Plus Xpress Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	20:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Potassium Chelate**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO₃, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep
EasyPrep Plus
Xpress
Xpress Plus

Reagents

HNO3
HCI
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

ım					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	20:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Pyridoxine**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep
EasyPrep Plus
Xpress
Xpress Plus

Reagents

HNO3
HCI
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	20:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Riboflavin**

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 9 ml of HNO₃, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO ₃
MARS 6 iWave	EasyPrep Plus	HCI

Max Sample Weight	Sample Type	Control Type	Method Type
0.25 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	230	20:00	30:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Selenium Chelate**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO₃, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep Plus Xpress Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

am					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	20:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Stearic Acid**

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave EasyPrep Plus

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Thiamine

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO3 and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6

MARS 6 iWave

Xpress

Xpress

Xpress HNO3

XpressPlus

EasyPrep

EasyPrep Plus

Reagents

HO3

HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

USP 232/233 (Pharmaceuticals)

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml HCl. Gently swirl the mixture before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃ HCI

Max Sample Weight Sa

Sample Type

Control Type

Method Type

0.2 g

Organic

Ramp to Temperature

One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Vitamin B-12**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO₃, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus Xpress Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	20:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Vitamin C (Ground)**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave XpressPlus

HNO3

XpressPlus EasyPrep EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Vitamin C (Whole)**

Procedure

Weigh 1 pill (Approx 1.4 g) into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

HNO₃

Recommended Equipment Recommended Vessels Reagents

MARS 6 Xpress
MARS 6 iWave XpressPlus
EasyPrep
EasyPrep Plus

Max Sample Weight Sample Type Control Type Method Type

1 pill (Approx 1.4 g) Organic Ramp to Temperature One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Vitamin D**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep
EasyPrep Plus
Xpress
Xpress Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

m					
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
210	20:00	15:00	800	900-1050	Off
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Vitamin D3**

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO₃ and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Vitamin E

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 9 ml of HNO3, and 1 ml of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment	Recommended Vessels	Reagents
MARS 6	EasyPrep	HNO ₃
MARS 6 iWave	EasyPrep Plus	HCI

Max Sample Weight	Sample Type	Control Type	Method Type
0.25 g	Organic	Ramp to Temperature	One Touch

mp (°C) * R	lamp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
230	20:00	30:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Vitamins**

Procedure

Weigh 0.5 g (0.25 g w/Xpress Vessels) of the sample into the digestion vessel. Add 9 ml of HNO3, 1 ml HCl, and 1 ml of HF. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

This procedure uses hydrofluoric acid. If it is necessary to complex the residual hydrofluoric acid or redissolve insoluble fluorides formed, an additional complexation step with boric acid should be used. This procedure can be found in the One Touch Method note entitled "Boric Acid HF Neutralization".

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

MARSXpress Plus EasyPrep EasyPrep Plus Reagents

HNO3 HF HCI

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	30:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Zinc Sulfate

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 9 mL of HNO₃ and 1 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress
Xpress HNO3
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HO3
HCI

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Plastics, Polymers, and Oils

Acrylamide

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Bunker Oil**

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.2 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Bunker Oil in iPrep Vessels

Procedure

Weigh 0.3 g of the sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

 Recommended Equipment
 Recommended Vessels
 Reagents

 MARS 6 iWave
 iPrep
 HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.3 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	250	20:00	20:00	N/A	500-1800	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Char (Sulfuric Acid)

Proc	ed	ure
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Add 5 ml H₂SO₄ into the vessel that contains the sample and acid.

Notes

EasyPrep Plus requires a high temperature probe for this method.

This method is for the pretreatment of large sample sizes or difficult organic samples that are resistant to oxidation. After the char is complete, the vessel is opened and a normal oxidation with HNO3 can be run, usually at around 200C.

Recommended Equipment Recommended Vessels Reagents

MARS 6
MARS 6 iWave EasyPrep Plus

H2SO4

Max Sample WeightSample TypeControl TypeMethod TypeVaries by SampleOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	260	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

See sample specific method notes.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Crude Oil**

D	rc	10	۵	d	h	re

Weigh 0.2 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

EasyPrep
EasyPrep Plus

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.2 gOrganicRamp to TemperatureOne Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	210	15:00	15:00	800	900-1050	Off		

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Diesel Fuel

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

Notes

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

Recommended Equipment

MARS 6
MARS 6 iWave

EasyPrep EasyPrep Plus

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Epoxy Hardener

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

нио3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

 Heating Program

 Stage
 Temp (°C)
 * Ramp (mm:ss)
 Hold (mm:ss)
 Pressure (psi)
 * Power (W)
 Stirring

 1
 200
 15:00
 800
 900-1050
 Off

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of **Fatty Alcohol**

Procedure

Weigh 0.1 g of the sample into the digestion vessel. Add 2 mL of HNO3 and 4 mL of HCl. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.1 g Organic Ramp to Temperature One Touch

Heating Program							
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
200	15:00	15:00	800	900-1050	Off		
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)		

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Gasoline

Procedure

Add 0.1g of the sample into the digestion vessel. Slowly add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.1 g Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **HDPE (High Density Polyethylene)**

P	ro	0	۵	d	п	r۵

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

EasyPrep Plus

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Kerosene

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

Notes

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type
0.25 g	Organic	Ramp to Temperature	One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Kevlar in iPrep Vessels**

P	ro	0	ρ	d	п	re

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

Ensure that all fibers are completely covered with acid and not adhered to the vessel liner wall.

Recommended Equipment Recommended Vessels Reagents

MARS 6 iWave iPrep HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	250	20:00	20:00	N/A	500-1800	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Lube Oil

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

EasyPrep Plus

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.25 g Organic Ramp to Temperature One Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Mineral Oil

Procedure

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Motor Oil (Waste)

Procedure

Weigh 0.25 g (0.1 g w/Xpress Vessels) of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

Notes

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Motor Oil (Waste) in iPrep Vessels

Procedure

Weigh 0.5 g of the sample into the digestion vessel. Add 10 ml of HNO₃. Gently swirl the mixture and wait approximately 15 minutes to pre-digest before closing the vessel.

Notes

This application can only be run in the iPrep vessel.

The pre-digestion step will allow the lighter fuel fractions to react before sealing the vessels.

 Recommended Equipment
 Recommended Vessels
 Reagents

 MARS 6 iWave
 iPrep
 HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	240	20:00	20:00	N/A	500-1800	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Nylon**

P	ro	0	ρ	d	п	re

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

PET (Polyethylene Terephthalate)

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 8 mL of HNO3 and 2 mL of H₂SO₄. Gently swirl the mixture before closing the vessel.

Notes

Recommended EquipmentRecommended VesselsReagentsMARS 6
MARS 6 iWaveEasyPrep PlusHNO3
H2SO4

Max Sample WeightSample TypeControl TypeMethod Type0.2 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	230	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Recommended Equipment

MARS 6 iWave

PET (Polyethylene Terephthalate) in iPrep Vessels

Procedure
Weigh 0.6 g of the sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.
Notes
This application can only be run in the iPrep vessel.

Reagents

HNO₃

Max Sample Weight	Sample Type	Control Type	Method Type	
Max Sample Weight	Sample Type	Control Type	Method Type	
0.6 g	Organic	Ramp to Temperature	One Touch	

Recommended Vessels

iPrep

Hold (mm:s	s) Pressure (psi)	*Power (W)	Stirring
			5 1 1119
20:00	N/A	500-1800	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- d) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of Polycarbonate Resin (Step 1 of 2)

Procedure

Char Step

Weigh 1.0 g of the sample into the digestion vessel. Add 6 mL of H₂SO₄. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment Recommended Vessels Reagents H₂SO₄ MARS 6 EasyPrep

MARS iWave EasyPrep Plus

Max Sample Weight Sample Type **Control Type Method Type** One Touch 1.0 g Organic Ramp to Temperature

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	260	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Microwave Digestion of Polycarbonate Resin (Step 2 of 2)

Procedure

Proceeding step one, add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Reagents

HNO₃

Heating Progra	am					
Stage	Temp (°C)	*Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Polyethersulfone (Filter Paper)

Procedure

Weigh 1 filter paper (Approx 0.1 g) into the digestion vessel. Add 8 mL of HNO3 and 2 mL H₂SO₄. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep Plus

Reagents

HNO3 H₂SO₄

Max Sample Weight

Sample Type

Control Type

Method Type

1 Filter (Approx 0.1 g)

Organic

Ramp to Temperature

One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	230	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL. $\,$

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Polypropylene

Procedure

Weigh 0.25 (0.1 g w/Xpress vessels) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.25 g (0.1 g w/Xpress) Organic Ramp to Temperature One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	210	15:00	15:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Polyurethane

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Weigh 0.5 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

EasyPrep Plus

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.5 gOrganicRamp to TemperatureOne Touch

Heating Progra	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	200	15:00	15:00	800	900-1050	Off

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **PVC (Polyvinyl Chloride, Resin)**

P	ro	0	ρ	d	п	re

Weigh 0.25 g (0.1 g w/Xpress Vessels) of sample into the digestion vessel. Add 10 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	210	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Rubber

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P٢	0	\mathbf{c}	ρ	a	П	ır	6

Weigh 0.25 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment Recommended Vessels Reagents

MARS 6 EasyPrep HNO3
MARS 6 iWave EasyPrep Plus

Max Sample WeightSample TypeControl TypeMethod Type0.25 gOrganicRamp to TemperatureOne Touch

Heating Program										
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	220	15:00	15:00	800	900-1050	Off				

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Terephthalic Acid

Procedure

Weigh 0.2 g of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

Recommended Vessels

Reagents

MARS 6 MARS 6 iWave

EasyPrep Plus

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.2 g Organic Ramp to Temperature One Touch

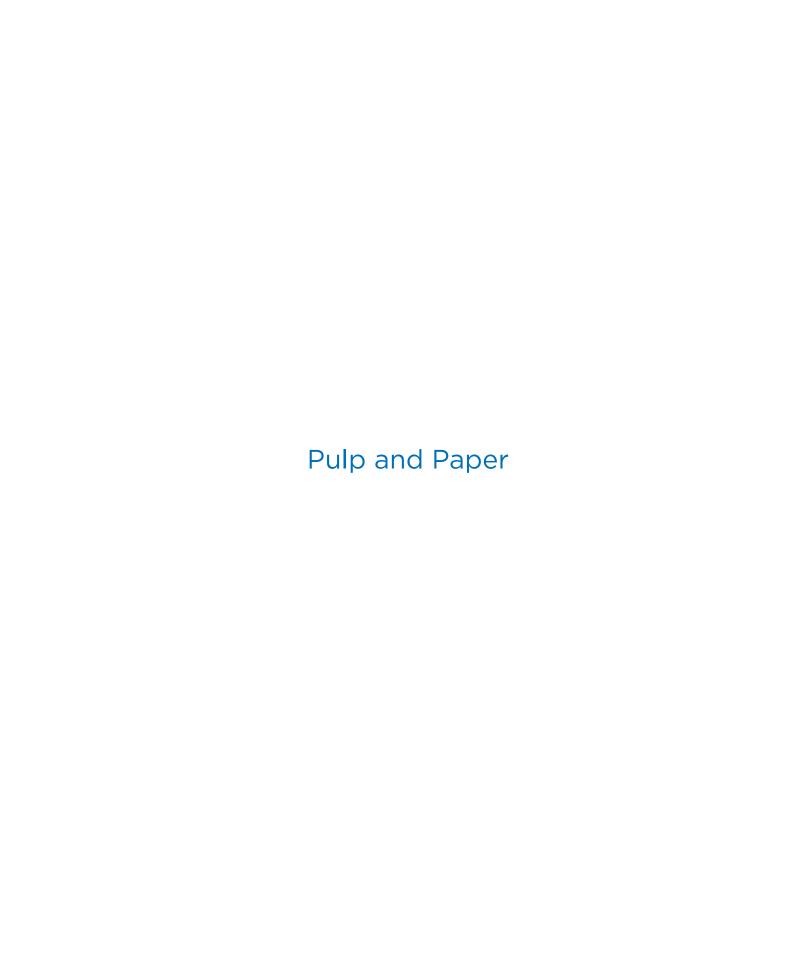
Heating Program										
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	230	15:00	15:00	800	900-1050	Off				

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of Filter Paper (Cellulose)

Procedure

Weigh 1 filter (approximately 0.9 g) of the sample into the digestion vessel. Add 5 ml of H₂O, and 5 ml of H_NO₃. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Add H₂O before HNO₃.

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Max Sample WeightSample TypeControl TypeMethod Type1 filter (approximately 0.9 g)OrganicRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	180	15:00	10:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Filter (37 mm Mixed Cellulose Ester)

Procedure

Weigh 1 filter (approximately 0.3 g) into the digestion vessel. Add 10 ml HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCI (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and AI in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave Recommended Vessels

Reagents

HNO₃

Xpress

XpressPlus EasyPrep EasyPrep pLus

Max Sample Weight Sample Type **Control Type**

Method Type

1 filter (approximately 0.3 g)

Organic

Ramp to Temperature

One Touch

Н	lea	ting	Pro	gram

ricating Program										
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Filter (47 mm Polycarbonate)

Procedure

Weigh 1 filter (approximately 0.4 g) into the digestion vessel. Add 10 ml HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The addition of Conc. HCI (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and AI in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Reagents HNO₃

Xpress XpressPlus EasyPrep EasyPrep pLus

Max Sample Weight Sample Type **Control Type Method Type**

1 filter (approximately 0.4 g) Ramp to Temperature Organic One Touch

Heating Program										
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Paper Pulp

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

Xpress Xpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

0.5 g (dry weight) Organic Ramp to Temperature One Touch

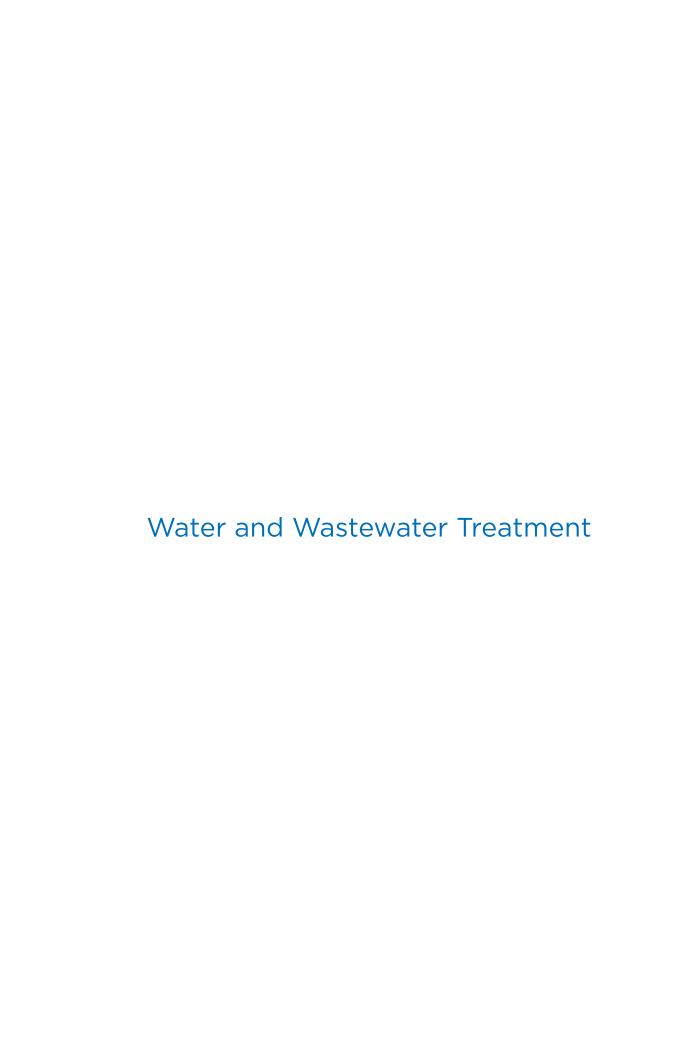
Heating Program									
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
200	15:00	15:00	800	900-1050	Off				
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)				

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.



Microwave Digestion of **NPDES (Wastewater)**

Ρ	r	0	C	e	d	u	re
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Transfer 50 ml of the sample into the digestion vessel. Add 3 ml of HNO3, and 2 ml HCl. Gently swirl the mixture before closing the vessel.

Notes

The addition of Conc. HCl (0-4mL) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Xpress (75 ml)
Xpress Plus
EasyPrep
EasyPrep Plus

Reagents

HNO₃
HCI

Max Sample WeightSample TypeControl TypeMethod Type50 mlWaterRamp to TemperatureOne Touch

Heating Program									
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	165	30:00	0:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Sludge (Industrial)**

Procedure

Weigh 0.5 g (dry weight) of the sample into the digestion vessel. Add 10 mL of HNO3. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

The use of HF may be required to digest any silicates found in the sample.

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended Equipment

MARS 6
MARS 6 iWave

Recommended Vessels

Xpress
XpressPlus
EasyPrep
EasyPrep Plus

Reagents

HNO3

Max Sample WeightSample TypeControl TypeMethod Type0.5 g (dry weight)OrganicRamp to TemperatureOne Touch

Heating Program										
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring				
1	200	15:00	15:00	800	900-1050	Off				

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Microwave Digestion of **Sludge (Waste Activated)**

Procedure

Weigh 0.5 g dry weight (0.25 g w/Xpress Vessels) of the sample into the digestion vessel. Add 5 ml of HNO3, and 5 ml of H₂O₂. Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

MARSXpress MARSXpress Plus EasyPrep EasyPrep Plus Reagents

HNO₃ H₂O₂

Max Sample Weight Sample Type Control Type Method Type

0.5 g Organic Ramp to Temperature One Touch

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
200	15:00	15:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) *Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

TCLP Extract

Pro	ced	lure
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Transfer 25 ml of the sample into the digestion vessel. Add 5 ml of HNO3. Gently swirl the mixture before closing the vessel.

If a high organic content is suspected, a 10 ml sample volume is recommended.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep Plus Xpress (75 ml) Xpress Plus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

25 mL EPA Digestion (Water) Standard Control One Touch

Heating Progr	am					
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring
1	170	10:00	10:00	800	900-1050	Off

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 ml.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

US EPA 3015 (Aqueous Samples)

P	ro	0	ρ	d	п	re

Transfer 45 ml of the sample into the digestion vessel. Add 5 ml of HNO3. Gently swirl the mixture before closing the vessel.

Notes

Recommended Equipment

MARS 6 MARS 6 iWave **Recommended Vessels**

EasyPrep Plus Xpress (75 ml) XpressPlus Reagents

HNO₃

Max Sample Weight Sample Type Control Type Method Type

45 ml Environmental Digestion Standard Control One Touch

(Water)

Heating Program								
Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
170	10:00	10:00	800	900-1050	Off			
	Temp (°C)	Temp (°C) * Ramp (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi)	Temp (°C) * Ramp (mm:ss) Hold (mm:ss) Pressure (psi) *Power (W)			

 $[\]ensuremath{^{*}}$ Ramp times and power may vary depending on type and number of vessels.

Results

This method is intended to be an acid leach, not a total digest. Hydrofluoric acid will be required to provide complete digestion of the sample matrix.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

US EPA 3015a (Aqueous Samples)

Procedure

Transfer 45 ml of the sample into the digestion vessel. Add 5 ml of HNO3, or alternatively 4 ml of HNO3 and 1 ml HCl. Gently swirl the mixture before closing the vessel.

Notes

The addition of Conc. HCl (0-4 ml) is appropriate for the stabilization of Ag, Ba and Sb, and high concentrations of Fe and Al in solution. The amount of HCl will vary depending on the matrix and the concentration of the analytes. The addition of HCl may, however, limit the techniques or increase the difficulties of analysis.

Recommended EquipmentRecommended VesselsReagentsMARS 6
MARS 6 iWaveEasyPrep Plus
Xpress (75 ml)
XpressPlusHNO3
HCI (Optional)

Max Sample Weight Sample Type Control Type Method Type

45 ml Environmental Digestion (Water) Standard Control One Touch

Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring		
1	170	10:00	10:00	800	900-1050	Off		

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

This method is intended to be an acid leach, not a total digest. Hydrofluoric acid will be required to provide complete digestion of the sample matrix.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.

Water (for Analysis of Phosphorus)

Procedure

Weigh 50 mL of H_2O into the digestion vessel. Add 0.5 g of $K_2S_2O_8$ and 1 mL of H_2SO_4 . Gently swirl the mixture and wait approximately 15 minutes before closing the vessel.

Notes

Recommended Equipment

MARS 6

Recommended Vessels

Xpress XpressPlus EasyPrep EasyPrep Plus Reagents

K2S2O8 H2SO4

Max Sample Weight

Sample Type

Control Type

Method Type

50 mL

Organic

Ramp to Temperature

One Touch

Heating Progr	Heating Program								
Stage	Temp (°C)	* Ramp (mm:ss)	Hold (mm:ss)	Pressure (psi)	*Power (W)	Stirring			
1	170	15:00	15:00	800	900-1050	Off			

^{*} Ramp times and power may vary depending on type and number of vessels.

Results

Sample was clear, colorless, and particle free upon dilution to 50 mL.

- a) This procedure is a reference point for sample digestion using a CEM system and may need to be modified or changed to obtain the required results on your sample.
- b) If using a vessel other than the recommended choice, adjust sample size and pressure limit to values appropriate for the vessel chosen.
- c) The control / reference vessel must contain the largest and most reactive sample.
- d) Manual venting of CEM vessels should be performed when wearing hand/eye/body protection and when the vessel contents are at or below room temperature to avoid the potential for chemical burns. Always point the vent hole away from the operator.
- e) If programming as One Touch, the ramp time and power will be automatically determined based on the number and type of vessels detected.